

5/29

DART AEROSPACE LTD	Work Order:	23647
Description: Short Step Installation Kit	Part Number:	K591-113
Dwg:	Qty:	10
Ref: D350-591 Rev. F page 17		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																				
1	DC	Issue Traveler	PH	05.06.27	10																																																				
2	PK	<div><div>Pick:</div><table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2171</td><td>Clamp</td><td>B19571 / B23371</td></tr><tr><td>2</td><td>D2182B035</td><td>Cushion</td><td>B21872</td></tr><tr><td>4</td><td>D2274</td><td>Clamp Pad</td><td>B22494</td></tr><tr><td>1</td><td>D2362-3</td><td>Support Bracket</td><td>B21871</td></tr><tr><td>1</td><td>D2856-400-720</td><td>Abrasion Strip</td><td>B22594</td></tr><tr><td>2</td><td>AN3-37A</td><td>Bolt</td><td>M13719</td></tr><tr><td>4</td><td>AN4-20A</td><td>Bolt</td><td>M12082</td></tr><tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td>M15387</td></tr><tr><td>4</td><td>AN960JD10</td><td>Washer</td><td>M116066</td></tr><tr><td>6</td><td>AN960JD416</td><td>Washer</td><td>M16941</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15924</td></tr><tr><td>5</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M15924</td></tr></tbody></table></div>	Qty	Part Number	Description	Batch	2	D2171	Clamp	B19571 / B23371	2	D2182B035	Cushion	B21872	4	D2274	Clamp Pad	B22494	1	D2362-3	Support Bracket	B21871	1	D2856-400-720	Abrasion Strip	B22594	2	AN3-37A	Bolt	M13719	4	AN4-20A	Bolt	M12082	1	AN4-22A	Bolt	M15387	4	AN960JD10	Washer	M116066	6	AN960JD416	Washer	M16941	2	MS21042L3	Nut (or -3)	M15924	5	MS21042L4	Nut (or -4)	M15924	DL	05/07/27	10
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3	QC4	Inspect Kit 100% for Completeness on the W/O	FE	05.07.27	10																																																				
4	ST	Identify and Stock	DL	05/07/27	10																																																				
5	AC	Cost / part 47.64	AP	05/07/27	10																																																				
6	DC	Close W/O 47.64 Inspect Level 21	PH	05/07/28	10																																																				

Rev	Date	Change	Revised By	Approved
A	01.04.26	New issue	EC	
B	01.07.06	Removed paper work and added Inspection level 21	SM	
C	04.11.09	Reformat	KJ/JLM	

RELEASED
 04/04/11-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 23, 2005
11:40 am

Work Order No : 0023647
Project Name : K591-113
Project For : WK529
Work Order Type : Main
Main WO Number :
House Part Number : K591-113
Description : Short Step Instln Kit
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 06-23-05
Est Finish Date : 07-25-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00